SAFETY DATA SHEET

PERMA PATCH PART A (BASE)

Section 1. Product and Company Identification

Product name : PERMA PATCH PART A (BASE)

Product code : 610

Company : Pioneer Research Corporation

3110 N. 19th Ave Phoenix, AZ 85015 (602) 230-0012

Emergency number: (800) 255-3924

Section 2. Hazards identification

Classification of the substance or

mixture

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)

[Respiratory tract irritation] - Category 3

GHS label elements

Hazard pictograms

!

Signal word : Warning

Hazard statements : H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

Precautionary statements

General : Not applicable.

Prevention: Wear protective gloves.

Wear eye or face protection.

Use only outdoors or in a well-ventilated area.

Avoid breathing vapor.

Wash hands thoroughly after handling.

Contaminated work clothing should not be allowed out of the

workplace.

Response : IF INHALED:

Remove victim to fresh air and keep at rest in a position comfortable

for breathing

Call a POISON CENTER or physician if you feel unwell.

IF ON SKIN:

Wash with plenty of soap and water.

Take off contaminated clothing.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs:

Get medical attention.

IF IN EYES:

Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical attention.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Other hazards which do not result

in classification

None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS number
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer	70 - 90	25068-38-6
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	20 - 25	68609-97-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eve contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

Protection of first aid personnel

No specific treatment.

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Version: 22.0

Suitable extinguishing media Unsuitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

None known.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds

Special protective actions for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of

any information in Section 8 on suitable and unsuitable materials. See

also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil,

waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil

or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble,

absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste

disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see section 8 of

SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Appropriate engineering controls

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Version: 22.0

: Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid Color : Yellow

Odor : Not available
Odor threshold : Not available
pH : Not available
Melting point/ Freezing point : Not available
Boiling point : Not available

Flash point : Setaflash Closed Cup: 93.33 °C (199.99 °F) (ASTM D 3828)

Burning time: Not availableBurning rate: Not availableEvaporation rate: Not availableFlammability (solid, gas): Not available

Lower and upper explosive : Lower: Not available (flammable) limits : Upper: Not available

Vapor pressure : 1.33 mbar

Vapor density : 1 [Air = 1]

Relative density : 1.1

Not available **Solubility** Solubility in water Slightly

Partition coefficient: n-

octanol/water

Auto-ignition temperature

Decomposition temperature SADT

Viscosity **Dynamic:** Not available

Kinematic: Not available

Not available

Not available

Not available

Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity Stable under normal conditions.

Chemical stability The product is stable.

Under normal conditions of storage and use, hazardous reactions will Possibility of hazardous reactions

not occur.

Conditions to avoid Avoid all possible sources of ignition (spark or flame). Extremes of

temperature and direct sunlight. Surfaces that are sufficiently hot may

ignite even liquid product in the absence of sparks or flame.

Incompatible materials Reactive or incompatible with the following materials:

strong oxidizing agents,

strong acids, aliphatic amines,

Under normal conditions of storage and use, hazardous decomposition **Hazardous decomposition products**

products should not be produced.

Other hazards Heating this substance above 300 deg. F in the presence of air may

cause slow oxidative decomposition; above 500 deg. F polymerization

may occur.

Some combinations of resins and curing agents can produce exothermic reactions which in large masses can cause runaway

polymerization and charring of the reactants

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
4,4'-Isopropylidenediphenol-Epichlorohydrin Copolymer					
	LD50 Oral	Rat	11,400 mg/kg	-	
LD50 Dermal Rat 2,000 mg/kg -					
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.					

Date of issue/Date of revision: 02/04/2015 Version: 22.0 03/08/2012 Date of previous issue:

LD50 Oral	Rat	17,100 mg/kg	-

Conclusion/Summary

Not available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4,4'-Isopropylidenediphenol- Epichlorohydrin Copolymer	Skin - Erythema/E schar 404 Acute Dermal Irritation/Co rrosion	Rabbit	1.5 - 2		-
	Skin - Edema 404 Acute Dermal Irritation/Co rrosion	Rabbit	1.0 - 1.5		-
	eyes 405 Acute Eye Irritation/Co rrosion	Rabbit	0		-
	eyes - Redness of the conjunctiva e	Rabbit	0.7		-
	Skin - Moderate irritant	Rabbit		24 hrs	-
	Skin - Severe irritant	Rabbit		24 hrs	-
	eyes - Mild irritant	Rabbit			-
Oxirane, Mono[(C12-14-alkyloxy)methyl] Derivs.	Skin - Primary dermal irritation index (PDII) OTS 798.4470 Acute Dermal Irritation	Rabbit	4.1	24 hrs	72 hrs
	Skin - Primary dermal irritation index (PDII) 404 Acute Dermal Irritation/Co	Rabbit	5.75	24 hrs	72 hrs

rrosion				
eyes - Cornea opacity 405 Acute Eye Irritation/Co	Rabbit	2		1 - 24 hrs
Skin - Moderate irritant	Rabbit		24 hrs	-

Conclusion/Summary

Skin:Not availableeyes:Not availableRespiratory:Not available

Sensitization

Conclusion/Summary

Skin : Not available Respiratory : Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
4,4'-	-	-	-	-	-	-
Isopropylidenediphenol -Epichlorohydrin Copolymer						
Remarks:	No adverse reproductive effects were observed in an O.E.C.D. Test Guideline no. 416 GLP two-generation rat oral gavage study conducted up to a high dose level of 750 mg/kg/day that resulted in adult body weight decrements.					

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
4,4'-Isopropylidenediphenol-	Category 3		Respiratory tract irritation
Epichlorohydrin Copolymer			
Oxirane, Mono[(C12-14-	Category 3		Respiratory tract irritation
alkyloxy)methyl] Derivs.			

Specific target organ toxicity (repeated exposure)

Not available

Aspiration hazard

Not available

Information on the likely routes of

exposure

Not available

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : May cause respiratory irritation.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects: Not availablePotential delayed effects: Not available

Potential chronic health effects

Conclusion/Summary : Not available

General : Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Teratogenicity: No known significant effects or critical hazards.Developmental effects: No known significant effects or critical hazards.Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol-A-(e	epichlorhydrin); epoxy resin (number average	ge molecular weight ≤ 700)
	Acute LC50 1.3 mg/l - 203 Fish, Acute	Fish - Fish	96 h
	Toxicity Test		
	Acute EC50 2.1 mg/l - 202 Daphnia	Aquatic invertebrates.	48 h
	sp. Acute Immobilization Test and	Water flea	
	Reproduction Test		
	Acute NOEC 0.3 mg/l - 211 Daphnia	Aquatic invertebrates.	21 d
	Magna Reproduction Test	Water flea	
	Acute LC50 $> 11 \text{ mg/l}$ -	Aquatic plants - Algae	72 h
oxirane, mono[(C12-14-alkyloxy	y)methyl] derivs.		
	Acute LC50 $> 1.8 \text{ g/l} - 203 \text{ Fish, Acute}$	Fish - Rainbow	96 h
	Toxicity Test	trout,donaldson trout	
	Acute LC50 $>$ 5.0 g/l - 203 Fish, Acute	Fish - Bluegill	96 h
	Toxicity Test		
	Acute EC50 7.2 mg/l - 202 Daphnia	Aquatic invertebrates.	48 h
	sp. Acute Immobilization Test and	Water flea	
	Reproduction Test		
	Acute EC50 844 mg/l - 201 Alga,	Aquatic plants - Algae	72 h
	Growth Inhibition Test		

Conclusion/Summary : Not available

Persistence/degradability

Conclusion/Summary : Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4,4'-Isopropylidenediphenol-	2.64 - 3.78	3 - 31 31.00	low
Epichlorohydrin Copolymer			
Oxirane, Mono[(C12-14-	3.77	160 - 263 160.00	low
alkyloxy)methyl] Derivs.			

Mobility in soil

Soil/water partition coefficient

(KOC)

: Not available

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products

should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory	UN/NA	Proper shipping name	Classes/*PG	Reportable
information	number			Quantity (RQ)

CFR Non-regulated

TDG Non-regulated

IMO/IMDG Non-regulated

IATA (Cargo) Non-regulated

*PG: Packing group

Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.'

Section 15. Regulatory information

United States

U.S. Federal regulations

 United States - TSCA 12(b) - Chemical export notification: None required.

United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed

United States - TSCA 5(e) - Substances consent order: Not listed SARA 302 Extremely Hazardous Substances: None required. SARA 302/304/311/312 hazardous chemicals: None required.

SARA 302/304

Composition/information on ingredients

Name	EHS
Oxirane, 2-(chloromethyl)-	Yes.

California Prop. 65:

: WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer., WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxymethyl)-	Yes.	No.	5 μg/day	No.
Oxirane, 2-(chloromethyl)-	Yes.	Yes.	9 μg/day	No.

United States inventory (TSCA:

8b)

All components are listed or exempted.

Canada

WHMIS (Canada)

: Class D-2B: Material causing other toxic effects (Toxic).

Canadian lists

Canadian NPRI

None required.

CEPA Toxic substances

: None required.

International regulations

International lists

: Australia inventory (AICS): All components are listed or exempted.

Canada inventory: All components are listed or exempted. Japan inventory: All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

Korea inventory: All components are listed or exempted.

New Zealand Inventory (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. United States inventory (TSCA 8b): All components are listed or exempted.

Taiwan inventory (CSNN): All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System III (U.S.A.):

Hazardous Wateriai Information System III (U.S.A.)				
Health	*	2		
Flammability		1		
Physical hazards		0		

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR

1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

Full text of abbreviated H : Not applicable.

statements

History

Date of printing: 06/08/2015Date of issue/Date of revision: 02/04/2015Date of previous issue: 03/08/2012Version: 22.0

 Prepared by
 : Product Safety Stewardship

 Key to abbreviations
 : ATE = Acute Toxicity Estimate

 BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by

Rail

UN = United Nations

References : Not available

SAFETY DATA SHEET

PERMA PATCH PART B (REACTOR)

Section 1. Product and Company Identification

Product name : PERMA PATCH PART B (REACTOR)

Product code : 610

Company : Pioneer Research Corporation

3110 N. 19th Ave Phoenix, AZ 85015 (602) 230-0012

Emergency number: (800) 255-3924

Section 2. Hazards identification

Classification of the substance or mixture

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

RESPIRATORY SENSITIZATION - Category 1

SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)

[eyes, mucous membranes] - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)

[Respiratory tract irritation] - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED

EXPOSURE) [skin, respiratory tract, kidneys, lungs, liver] - Category

1

GHS label elements

Hazard pictograms

Signal word

Hazard statements

: Danger

H315 Causes skin irritation.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H361d Suspected of damaging the unborn child.

H370 Causes damage to organs: (eyes, mucous membranes)

H335 May cause respiratory irritation.

H372 Causes damage to organs through prolonged or repeated

exposure: (skin, respiratory tract, kidneys, lungs, liver)

Precautionary statements

General : Not applicable.

Prevention : Obtain special instructions before use.

Do not handle until all safety precautions have been read and

understood.

Use personal protective equipment as required.

Wear protective gloves.

Wear eye or face protection.

In case of inadequate ventilation wear respiratory protection.

Use only outdoors or in a well-ventilated area.

Do not breathe vapor.

Do not eat, drink or smoke when using this product.

Wash hands thoroughly after handling.

Contaminated work clothing should not be allowed out of the

workplace.

Response : Get medical attention if you feel unwell.

IF exposed:

Call a POISON CENTER or physician.

IF INHALED:

Remove victim to fresh air and keep at rest in a position comfortable

for breathing.

Call a POISON CENTER or physician if you feel unwell.

If experiencing respiratory symptoms:

Call a POISON CENTER or physician.

IF ON SKIN:

Wash with plenty of soap and water.

Take off contaminated clothing.

Wash contaminated clothing before reuse.

If skin irritation or rash occurs:

Get medical attention.

IF IN EYES:

Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or physician.

Storage : Store locked up.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification

None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% by weight	CAS
		number
Modified polyethylene polyamine adduct (proprietary)	70 - 90	
4,4'-Isopropylidenediphenol	7 - 10	80-05-7
Diethylenetriamine	7 - 10	111-40-0
Tetraethylenepentamine	7 - 10	112-57-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure.

Skin contact

Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments
Protection of first aid personnel

: No specific treatment.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

fire-fighters

Suitable extinguishing media Unsuitable extinguishing media

- : Use an extinguishing agent suitable for the surrounding fire.
- : None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

- : In a fire or if heated, a pressure increase will occur and the container may burst.
- Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for firefighters

Special protective equipment for

- : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- : Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and

unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13 of SDS). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 of SDS for emergency contact information and section 13 of SDS for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage,

: Store in accordance with local regulations. Store in original container

including any incompatibilities

protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

4,4'-Isopropylidenediphenol	ACGIH TLV () Time Weighted Average (TWA) 5 mg/m3 OSHA PEL () Time Weighted Average (TWA) 5 mg/m3 Form: respirable particulate Time Weighted Average (TWA) 15 mg/m3 Form: total dust
Diethylenetriamine	ACGIH TLV (1994-09-01) Time Weighted Average (TWA) 4.2 mg/m3 1 ppmForm: Skin NIOSH REL (1994-06-01) Time Weighted Average (TWA) 4 mg/m3 1 ppm OSHA PEL 1989 Vacated (1989-03-01) Time Weighted Average (TWA) 4 mg/m3 1 ppm
Tetraethylenepentamine	AIHA WEEL (2004-01-01) Time Weighted Average (TWA) 5 mg/m3

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work

clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid

Color : Reddish-brown

Odor : amine.
Odor threshold : Not available

pH : Not available

Melting point/ Freezing point : Not available **Boiling point** : 207 °C (404.60 °F)

Flash point : 93.4 °C (200.12 °F)

Burning time: Not availableBurning rate: Not availableEvaporation rate: Not available

Flammability (solid, gas) Lower and upper explosive

(flammable) limits

Not availableLower: 1.4 %(V)Upper: Not available

Vapor pressure : 13.3 Pa @ 20 °C (68.00 °F)

Vapor density : Not available

Relative density : Not available

Density : 976 kg/m3

Solubility : Not available

Solubility in water : Partial

Partition coefficient: n-

octanol/water

: Not available

Auto-ignition temperature : Not available

Decomposition temperature : Not available

SADT : Not available

Viscosity : Dynamic: 700 mPa·s @ 25 °C (77.00 °F) (Brookfield)

Kinematic: Not available

Other information

No additional information.

Section 10. Stability and reactivity

Reactivity : Stable under normal conditions.

Chemical stability : The product is stable.

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will

not occur.

Conditions to avoid : Avoid exposure - obtain special instructions before use.

Incompatible materials : No specific data.

Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

Other hazards Reacts with considerable heat release with some curing agents.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

4,4'-Isopropylidenediphenol				
	LD50 Oral	Rat	3,250 mg/kg	-
	LD50 Dermal	Rabbit	3,000 mg/kg	-
Diethylenetriamine				
	LD50 Oral	Rat	1,080 mg/kg	-
	LD50 Dermal	Rabbit	675 mg/kg	-
	LD50 Dermal	Rabbit	1,090 mg/kg	-

Conclusion/Summary

Not available

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4,4'-Isopropylidenediphenol	Skin - Erythema/E schar 404 Acute Dermal Irritation/Co rrosion	Rabbit	0	4 hrs	1 - 72 hrs
	Skin - Edema 404 Acute Dermal Irritation/Co rrosion	Rabbit	0	4 hrs	1 - 72 hrs
	eyes - Cornea opacity 405 Acute Eye Irritation/Co rrosion	Rabbit	1		-
	eyes - Iris lesion 405 Acute Eye Irritation/Co rrosion	Rabbit	1		-
	eyes - Redness of the conjunctiva e 405 Acute Eye Irritation/Co rrosion	Rabbit	1		-
	eyes - Edema of the conjunctiva e 405 Acute Eye Irritation/Co rrosion	Rabbit	1 - 2		-
Diethylenetriamine	Skin - Moderate irritant	Rabbit			-

Date of previous issue: 02/19/2013 Version: 12.0 Date of issue/Date of revision: 02/07/2015

Conclusion/Summary

Skin:Not availableeyes:Not availableRespiratory:Not available

Sensitization

Conclusion/Summary

Skin: Not availableRespiratory: Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Modified polyethylene polyamine adduct (proprietary)	Category 3		Respiratory tract irritation
4,4'-Isopropylidenediphenol	Category 3 Category 2 Category 3		Respiratory tract irritation central nervous system (CNS) Respiratory tract irritation
Diethylenetriamine	Category 2		eyes nervous system
Tetraethylenepentamine	Category 1		eyes mucous membranes

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Modified polyethylene polyamine adduct (proprietary)	Category 1		skin
4,4'-Isopropylidenediphenol	Category 2		bladder kidneys liver
Diethylenetriamine	Category 1		kidneys skin lungs liver

Tetraethylenepentamine	Category 1 Category 2	skin respiratory tract liver kidneys

Aspiration hazard

Not available

Information on the likely routes of

exposure

Not available

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May cause respiratory irritation. May cause allergy or asthma

symptoms or breathing difficulties if inhaled. Exposure to

decomposition products may cause a health hazard. Serious effects

may be delayed following exposure.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

wheezing and breathing difficulties

asthma

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Potential immediate effects: Not availablePotential delayed effects: Not available

Potential chronic health effects

Conclusion/Summary : Not available

General : Causes damage to organs through prolonged or repeated exposure:

Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Teratogenicity: Suspected of damaging the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bisphenol A			
	Acute LC50 4.6 mg/l Fresh water	Fish - Fathead minnow	96 h
	Acute NOEC 0.016 mg/l Fresh water Chronic ecotoxicity	Fish - Fathead minnow	444 d
	Acute EC50 1 - 16 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute NOEC 1.8 mg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 2.73 mg/l Fresh water	Aquatic plants - Microalgae	96 h
	Chronic NOEC 0.016 mg/l Fresh water	Fish - Fathead minnow	444 d
	Chronic NOEC 1.8 mg/l Fresh water	Aquatic invertebrates. Water flea	-
2,2'-iminodiethylamine	•		
	Acute LC50 16 mg/l	Aquatic invertebrates. Daphnia	48 h
	Acute LC50 53,500 μg/l Fresh water	Aquatic invertebrates. Water flea	48 h
	Acute EC50 1,164 mg/l	Aquatic plants - Green algae	72 h
	Acute EC50 345,600 μg/l Fresh water	Aquatic plants - Green algae	96 h

Conclusion/Summary Not available

Persistence/degradability

Conclusion/Summary Not available

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4,4'-Isopropylidenediphenol	3.4	73	low
Diethylenetriamine	-1.3	0.65 2.80	low

Mobility in soil

Soil/water partition coefficient

(KOC)

Other adverse effects No known significant effects or critical hazards.

Not available

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International transport regulations

Regulatory UN/NA Proper shipping name Classes/*PG Reportable information number Quantity (RQ)

CFR Non-regulated

TDG Non-regulated

IMO/IMDG Non-regulated

Date of issue/Date of revision: 02/07/2015 Date of previous issue: 02/19/2013 Version: 12.0

IATA (Cargo) Non-regulated

*PG: Packing group

Special precautions for user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.'

Section 15. Regulatory information

United States

U.S. Federal regulations

United States - TSCA 12(b) - Chemical export notification: None

required.

United States - TSCA 5(a)2 - Final significant new use rules: Not listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not

listed

United States - TSCA 5(e) - Substances consent order: Not listed

SARA 313

		Product name	CAS number
Form R - Reporting	:	Phenol, 4,4'-(1-	80-05-7
requirements		methylethylidene)bis-	
Supplier notification	:	Phenol, 4,4'-(1-	80-05-7
		methylethylidene)bis-	

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

California Prop. 65: None required.

United States inventory (TSCA:

8b)

All components are listed or exempted.

Canada

WHMIS (Canada) : Class D-1A: Material causing

Class D-1A: Material causing immediate and serious toxic effects (Very

toxic).

Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

Canadian lists

Canadian NPRI : The following components are listed: Phenol, 4,4'-(1-methylethylidene)bis-

CEPA Toxic substances : The following components are listed: Phenol, 4,4'-(1-methylethylidene)bis-

International regulations

International lists

Australia inventory (AICS): Not determined.

Canada inventory: All components are listed or exempted.

Japan inventory: Not determined.

China inventory (IECSC): All components are listed or exempted.

Korea inventory: All components are listed or exempted. New Zealand Inventory (NZIoC): Not determined. Philippines inventory (PICCS): Not determined.

United States inventory (TSCA 8b): All components are listed or exempted.

Taiwan inventory (CSNN): All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System III (U.S.A.):

Timber to the 1/1 morning of System 111 (C.S.1.1)		
Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

Full text of abbreviated H

statements

Not applicable.

History

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Prepared by

Key to abbreviations

Product Safety Stewardship

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods by

Rail

UN = United Nations

References Not available

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